



## SignGold 22KT GOLD

### PRELIMINARY

SignGold 22Kt Gold is guaranteed for 10 years and has an expected outdoor life of 10-14 years.

\*This is a **NON-PRINTABLE** product.

SignGold 22Kt can have slight color differences between rolls. If using 2 rolls for the same job, ask distributor to order 2 rolls from the same RUN so color is the same. Or, order 1 full roll to handle the job.

### PLOTTER CUTTING

Always make a "test cut" before cutting, at least until you have become familiar with SignGold 22Kt Gold product properties. ALWAYS USE A SHARP BLADE. Cutting an upper case Helvetica "A" or "N" serves as a great test for blade sharpness. A standard angle blade used for cutting standard PVC vinyl is fine; no special blade is needed...cuts like butter.

SINGOLD 22KT GOLD NON-PRINTABLE product cuts and weeds as good as or better than a quality high performance cast vinyl. Cut SignGold 22kt as you would any high performance material.

Never cut SignGold 22Kt Gold products too deep...Just apply enough pressure to kiss-cut the material so weeding is easy. Cutting too deep into the poly-liner may cause the adhesive to settle into the cuts thus causing difficulty in getting the 22kt to release from the liner.

Never allow the SignGold 22Kt Gold to be rolled backwards (with the release liner to the outside). Try to keep the material flat as it goes through your cutter to minimize the possibility of tunneling. Always cut material at room temperature; do not cut material during cold temperatures (below 50° F) as premature release from the liner resulting in tunneling may occur.

### WEEDING

Weeding SignGold 22Kt Gold is easier than weeding many high performance vinyls. It is recommended that you weed your job immediately after cutting. Do not leave weeding for the next day. Pre-mask and install the job as soon as possible.

### SEE REVERSE SIDE

## APPLICATION

SignGold 22Kt Gold should be applied dry as the preferred method. However, a light spray of application fluid is okay. Never use application fluid with ammonia. Be sure to squeegee out all fluid under the 22Kt Gold film.

Use a "medium to high" tack application tape on letters or graphics taller than 8 inches; a "high" tack tape is recommended on letters or graphics shorter than 8". Using a translucent application tape with medium tack will make registration to your outline easier.

To insure good adhesion on vehicles, SignGold 22Kt is best applied over high performance cast vinyl. On dark colored vehicles, high performance cast vinyl is highly suggested under SignGold film. If it is necessary to remove SignGold later, it comes off easier because the high performance cast material is underneath it.

**NEVER APPLY SIGNGOLD MATERIAL OVER WATER-BASED OR LATEX FINISHES.**

When applying SignGold 22Kt to acrylic or polycarbonate sheets, remove substrate protective sheeting and allow surface to outgas at least 24 hours before applying any SignGold product.

Applying 22kt SignGold over wood or HDU (high-density urethane), the surface must be sealed using an oil-based or epoxy coating to restrict moisture exposure from behind the SignGold 22Kt Gold. We recommend West Systems Epoxy #105 Resin with the appropriate hardener.

## SEALING & FINISHING

SEALING AND FINISHING are extremely important steps to keep this authentic 22kt SignGold staying nice for years to come.

EDGE SEALING WITH ONE SHOT 4005 or 3M Edge Sealer 3950 keeps the 10 YEAR LIMITED WARRANTY VALID; edge seal using a traditional brush application to achieve best coverage and protection. Use a liberal coating to insure the 22kt gold vinyl edge is sealed to the vehicle background or vinyl if an outline is used; this will keep the 10 year limited warranty in effect.

If you choose to seal edges with a laminate, Quick Clear Tedlar® Laminate is recommended to be used by overlapping edge 1/4" to act as an edge seal. Other laminates may be fine but test first. Note that some laminates are 5 year products and some 8-9 year products--Choose wisely for your expected durability requirements. Do not use calendered laminates with SignGold Products.

**Limited Warranty:** Quick Roll Leaf Mfg., Co. SignGold products are sold with the understanding that the buyer determines product adaptability for the intended use and test prior to actual use. Quick Roll Leaf Mfg., Co.'s obligation under this warranty is limited to the replacement of SignGold products solely, and will not be liable for any expense, damage, loss or consequential damages of any kind from use or inability to use SignGold products. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN SUBJECTED TO ABUSE OR IMPROPER CARE.